MATERIAL SAFETY DATA SHEET

For Coatings, Resins & Related Materials

Manufacturer's Name: Gulf Coast Paint Mfg., Inc.

Address: 30075 County Road 49

Loxley, Alabama 36551 Emergencies Involving Spills, Leaks,

Fires, Exposure, Or Accident Contact

Prep Date: 06/15/09

Product Class: Epoxy Coating Chemtrec: 1-800-424-9300

Trade Name: Poly-Chem PC-650 Part A Base

H.M.I.S. Codes: H F R P Information Phone: (251) 964-7911

2 3 0 -

Ingredient	C.A.S.#	Weight Percent	Occupt. Exposure OSHA PEL A	e Limits CGIH TLV	Vapor Pres mm Hg & T	
Epoxy Resins	Mixture	20-30	Not Established		Not Determined	
Glycol Ether PM	107-98-2	3-6	100 PPM	100 PPM	3.10	68
Silicon Dioxide	14808-60-7	50-60				

Silicon Dioxide is crystalline Silica in the form of quartz.

OSHA PEL: Exposure to airborne crystalline silica shall not exceed in 8 hour time weighted average limit as stated in 29CFR 1910.1000, Table-Z-1-A Air Contaminants, Specifically; Silica, Crystalline Quartz (Respirable) 0.1 MG/M3. ACGIH TLV-TWA: 0.1 MG/M3. NIOSH Maximum permissible conc. 0.05 MG/M3, 10 hr. workday, 40 hr. week.

*Indicates toxic chemical(s) subject to reporting requirements of Section 313 of Title III and of 40 CFR 372.

Boiling Range (Deg. F): N/A Vapor Density: Heavier than air

Evaporation Rate: Slower than Ether Percent Volatile By Volume: 10

Percent Volatile By Volume: 10 Weight Per Gallon (lbs.): 16.35 ± .75

========= Section IV - FIRE & EXPLOSION HAZARD DATA =============

Flash Point (Deg. F): 91° Lower Explosive Limit: N/D

Extinguishing Media: Foam, alcohol foam, CO2, dry chemical

OSHA Flammability Classification: Flammable Liquid IC

Special Firefighting Procedures: Wear a NIOSH/MSHA approved self-contained breathing apparatus and full protective clothing. Use water to keep fire exposed containers cool. Water may be ineffective as an extinguishing agent.

Unusual Fire & Explosion Hazards: Vapors are heavier than air and may travel along the ground or be moved by ventilation to ignition sources at locations distant from material handling point. Pressure may build up in containers and create an explosion hazard.

POLY-CHEM PC-650 PART A BASE

Effects Of Overexposure:

Eyes: Irritation, burning, tearing and redness.

Skin: Moderate irritation or defatting of skin upon prolonged or repeated contact.

Ingestion: Abdominal pain, nausea, vomiting and diarrhea.

Inhalation: Excessive exposure to vapors can cause headache, dizziness, uncoordination, nausea and loss

of consciousness.

Emergency & First Aid Procedures:

Eyes: Flush with water for 15 minutes.

Skin: Remove contaminated clothing, wash skin with soap and water. **Ingestion: Do not** induce vomiting. Get medical attention immediately.

Inhalation: Move to fresh air, aid breathing if necessary.

In all cases, consult a physician for best treatment.

Chemical listed as carcinogen or potential carcinogen:

NTP: Yes IARC: Yes OSHA: No

Stability: Product Stable

Conditions to Avoid: All sources of ignition

Incompatibility (Materials to Avoid): Oxidizing agents, strong acids & bases

Hazardous Decomposition Products: Carbon monoxide, carbon dioxide, nitrogen oxides and organic

compounds.

Hazardous Polymerization: Will Not Occur

========= Section VII - SPILL OR LEAK PROCEDURES ============

Steps To Be Taken In Case Material Is Released Or Spilled: Dike spill area. Absorb spill with inert absorbent material. Place in sealed metal containers for proper disposal.

Waste Disposal Method: Dispose of in accordance with local, state and federal regulations.

======== Section VIII - SPECIAL PROTECTION INFORMATION ===========

Respiratory Protection: Use a NIOSH/MSHA jointly approved respirator

Ventilation: Use mechanical ventilation Protective Gloves: Neoprene or rubber Eye Protection: Chemical splash goggles

Other Protective Equipment: Protective clothing, barrier cream, eye bath, safety shower

Precautions To Be Taken In Handling & Storing; Store in dry area. Keep away from open flames and high temperatures.

Other Precautions: Minimize contact. Avoid breathing vapors. Practice good industrial hygiene and safe working practices.

State and Local Regulations

California Proposition 65

This product contains the following substances known to the State of California to cause cancer, birth defects or other reproductive hazards: Benzene, Toluene, Crystalline Silica.

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Address: 30075 County Road 49

Loxley, Alabama 36551 Emergencies Involving Spills, Leaks,

Fires, Exposure, Or Accident Contact

Chemtrec: 1-800-424-9300 Product Class: Epoxy Hardener

Trade Name: Poly-Chem PC-650 Part B Hardener H.M.I.S. Codes: H F R P

2 1 0 -

Information Phone: (251) 964-7911

Prep Date: 06/15/09

Ingredient	C.A.S.#	Weight Percent	Occupt. Exposure Limits OSHA PEL ACGIH TLV	Vapor Pressure mm Hg & Temp.F	
Modified Amines	Mixture	48-58	Not Established	Not Determined.	
TDMAM Phenol	90-72-2	5-10	Not Established	Not Determined	
Nonyl Phenol	25154-52-3	25-35	5 PPM 5 PPM	1 68	

^{*}Indicates toxic chemical(s) subject to reporting requirements of Section 313 of Title III and of 40 CFR 372.

Boiling Range (Deg. F): N/A Vapor Density: Heavier than air

Evaporation Rate: Slower than Ether

Percent Volatile By Volume: 0 Weight Per Gallon (lbs.): 8.25 ± .25

============ Section IV - FIRE & EXPLOSION HAZARD DATA ================

Flash Point (Deg. F): <200 Lower Explosive Limit: N/A

Extinguishing Media: Foam, alcohol foam, CO2, dry chemical

OSHA Flammability Classification: Combustible Liquid - III B

Special Firefighting Procedures: Wear a NIOSH/MSHA approved self contained breathing apparatus and full protective clothing. Use water to keep fire exposed containers cool. Water may be ineffective as an extinguishing agent.

Unusual Fire & Explosion Hazards: Vapors are heavier than air and may travel along the ground or be moved by ventilation to ignition sources at locations distant from material handling point. Pressure may build up in containers and create an explosion hazard.

THIS PRODUCT IS CORROSIVE

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